

Date: Wednesday, 11/02/2009 1:55:16 PM  
 User: Chantal Lavoie

## Process Sheet

SP17

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CABLE
Job Number	: 45751		
Estimate Number	: 13620		
P.O. Number	:	Part Number	: D32175
This Issue	: 11/02/2009 S.O. No. :	Drawing Number	: D3217 REV C
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / /	Drawing Revision	: C
Previous Run	: 42712	Material	:
Written By	:	Due Date	: 15/02/2009
Checked & Approved By	: <u>09/02/11</u>	Qty:	5 Um: Each
Comment	: Est Rev:A 08-10-07 revC as per dwg DD verified by:EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8179

for P/N: 173-VTT-4-69.5

Cable Possible Supplier: Danco

Certificate of Conformity is required

C 09/02/11

(5)

2.0	173 VTT 4 695	Cable
-----	---------------	-------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)  
 Cable

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure certificate of conformity is attached

C 09/02/23 (4)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

S 02/02/23 (4)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST224

S 09/02/23 (4)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Wednesday, 11/02/2009 1:55:17 PM  
User: Chantal Lavoie

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE

Job Number: 45751

Part Number: D32175

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/23 MF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF  
09-02-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

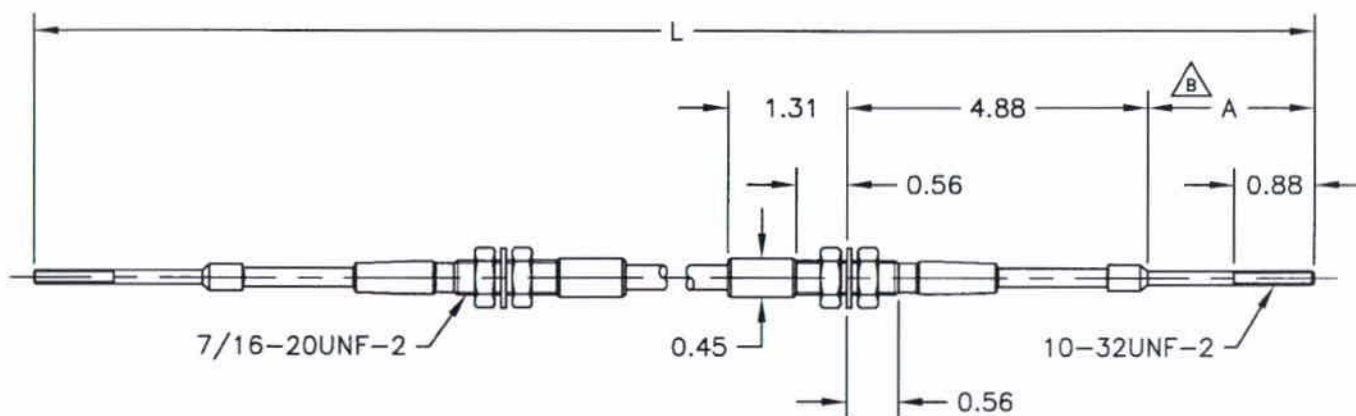
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**DART****RELEASED**  
08.09.30

DESIGN RF	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3217	REV. C SHEET 1 OF 1
DATE 08.09.26		TITLE CABLE	SCALE NTS
A	04.01.27	NEW ISSUE	
B	06.04.06	TRAVEL (A) INCORRECTLY REPRESENTED	
C	08.09.26	ADD D3217-5 CABLE	



DART P/N	TRAVEL (A)	OVERALL LENGTH (L)	CABLE CRAFT P/N
D3217-1	4"	66.5"	173-VTT-4-66.5
D3217-3	4"	80.5"	173-VTT-4-80.5
D3217-5	4"	69.5"	173-VTT-4-69.5

w/o: 45751  
c209/02111

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EQUIPMENT INC.

SURREY, BRITISH COLUMBIA

INVOICE# 7157634

103 H

Page# 1

Date: 02/17/09

SOLD TO

DART AEROSPACE LTD.  
1770 ABERDEEN STREET

HAWKESBURY, ON K6A 1K7

SHIP TO

DART AEROSPACE LTD.  
1770 ABERDEEN STREET

HAWKESBURY, ON K6A 1K7  
613-632-3200

1-15773 25-0

PST# 787810

VIA FED-EX PRIORITY

REF# 100 ORD TR# CR

Ordered	Shipped	R/O	Description	QTY	Price	Price Ext.
4.00	4.00 ✓	0.00	173-VTT-4-72 PUSH-PULL CABLE ACTUAL CABLES ASSEMBLED AS 173-VTT-4-62	EA	65.00	260.00

CUSTOM BUILT CABLES ARE NON-RETURNABLE  
THESE CABLES CONFORM TO THE CABLECRAFT MANUFACTURING  
SPECIFICATIONS AS PRODUCED BY DANCO EQUIPMENT INC. UNDER  
LICENSE FROM TUTHILL CORP. (CABLECRAFT)

THANK YOU CAN B

S  
02/02/23

8579 0972 6631

All returns subject to approval and restocking charge.  
No returns on custom cables, electrical components,  
seals, or special orders.



EQUIPMENT INC.

CALGARY, ALBERTA  
108 - 53 AVENUE S.E.  
T2H 0N3  
403) 253-6421  
FAX 253-1873  
TOLL FREE 1-800-352-8291

EDMONTON, ALBERTA  
9111 - 41 AVENUE  
T6E 6M5  
(780) 468-5151  
FAX 468-1565  
TOLL FREE 1-888-815-7743

EDMONTON, ALBERTA  
11616 - 170 STREET  
T5S 1J7  
(780) 488-6161  
FAX 488-6163

SURREY, B.C.  
9475 - 192 STREET  
V4N 3R7  
(604) 888-0513  
FAX 888-1036  
TOLL FREE 1-800-665-0644

REGINA, SASK.  
1155 MacKAY STREET  
S4N 4X3  
(306) 721-9575  
FAX 721-2214  
TOLL FREE 1-800-363-2626

Subtotal	260.00
Freight	0.00
BST	13.00
PST	0.00
Order total	273.00
Amt Paid	0.00
AMOUNT DUE	273.00

G.S.T. #R-136761772

DUPLICATE

SEE REVERSE FOR CONDITIONS

TERMS: NET 30 DAY

1.5 PCT CHARGED ON OVERDUE ACCOUNTS



# **Danco**

**EQUIPMENT INC.**

9475 -192nd Street, Surrey, B.C. V4N 3R7, ph. 604-888-0513, 1-800-665-0644, fax 604-888-1036

## **CERTIFICATE OF CONFORMITY**

FOR DART AERO SPACE

This is to certify that the cable(s) listed on our Invoice *7157634* conforms to Cablecraft manufacturing specifications as produced by Danco Equipment Inc. under license from Tuthill Corp. ( Cablecraft).

**The Truck Equipment Specialists**